

Product	Chem. Description	Features and Benefits
<b>LUVODUR® HVC 100</b>	Complex Mix of Polyol Ester	Improves the efficiency of water miscible cooling lubricants. Increasing lubricating properties. Low foaming behavior. Provides solubility, wetting and penetration. High thermal stability.
<b>LUVODUR® HVC 144</b>	Complex Mixture of Esters	Improved efficiency in non-water miscible cooling lubricants. Increased wetting effect. Improved efficiency of water miscible cutting fluids fore AL.
<b>LUVODUR® HVC 221</b>	Mixture of Native Fatty Acid Esters	Improves the wetting effect and lubricity of neat oils. Synergistic effects with EP/AW additives in the cutting oils.